

NS-9820-00/01/02

Electronic Eyelet
Button Holer
电子圆头锁眼机



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先进电子技术精确控制，
生产效率与缝纫质量得到高水平提升。
Accurate sewing based on sewing data

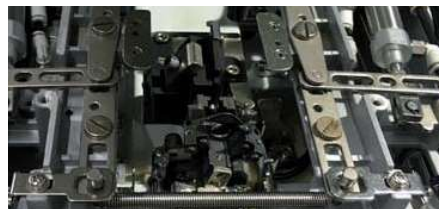
应用范围 / Range of application



产品特点 / Product features

特殊工艺加工处理的齿轮和凸轮，大幅度降低了机器噪音及震动，经过科学的实验测试，噪音比历史数据降低了8-10个分贝，操作工的舒适度大大提高。经过科学改良的底线夹线结构，可以大大提高夹线的效果，从而避免因底线夹线不良而引起的起针脱线或线迹不良。

Special process processing of gears and cams, a significant reduction in the machine noise and vibration, after a scientific experimental test, the noise than the historical data reduced by 8-10 dB, the operator's comfort greatly improved. Improved the thread catch structure to avoid the thread fall off.



功能拓展 / Function extension



规格 Specification	NS-9820-00	NS-9820-01	NS-9820-02
面线剪线装置 Needle thread trimmer	长线剪切 Long thread trim	长线剪切 Long thread trim	短线剪切 Short thread trim
底线剪线装置 Bobbin thread trimmer	无 None	长线剪切 Long thread trim	短线剪切 Short thread trim
主要用途 Main applications	女装 Suit-dress	男装, 休闲装 Men's clothing, casual clothing	牛仔裤, 裤装 Jeans trousers, trousers
其他用途 Other applications	男装, 休闲装, 牛仔裤, 裤装 Men's clothing, casual clothing, jeans trousers, trousers	女装, 牛仔裤, 裤装 Suit-dress jeans trousers, trousers	-
功能 Function	剪线装置仅剪切面线。 可缝制最长为50mm的扣眼。 Only trim the needle thread. The max. length of button hole is 50mm;	剪线装置将较长地脚剪所有线头。 在缝制持续过程中可在更长距离内安全把线剪尾。 Trimming both needle thread and bobbin thread.	剪线装置将较短地脚剪线头， 这样可省去手动 Trimming both needle thread and bobbin thread. No need second trim
缝制形状 Sewing shape			
缝制长度 Sewing length	圆头锁眼(Round-head eyehole) 8-50mm 直形钮孔(Straight button hole) 5-50mm	圆头锁眼(Round-head eyehole) 8-42mm 直形钮孔(Straight button hole) 5-42mm	22-30mm* 14-22mm* 18-26mm* 26-34mm* 34-42mm*
压脚长度(标准) Press foot length (standard)	30mm		30/26mm
刀垫长度(标准) Length of hammer (standard)	22mm		24/20mm
刀垫长度(附件) Length of hammer (accessory)	30mm		28/24mm
缝制速度 Sewing speed	1000-2500 rpm		
针码 Needle code	0.5-2.0mm		
之字缝宽度 Zigzag sewing width	1.5-5.0mm (在机械条件下最宽为4.0mm之字缝宽度补偿最多为5.0) (In mechanical conditions, it is 4.0mm wide at most and the zigzag sewing width is 5.0 at most.)		
之字缝宽度(出厂设置) Zigzag sewing width (factory setting)	2.5mm		3mm
流线加宽缝长度 Length of stream thread	0-20mm		
压脚高度 Height of work clamp	标准高度为12mm (最高可达16mm) Standard height is 12mm (may reach 16mm at highest)		16mm
启动方式 Start-off mode	双踏板开关 Double pedal switch		
送布装置 Fabric feeding device	3个脉冲马达的间歇送布 Intermittent cloth-sending of 3 pulse motors (X, Y,) θ		
机针*4 Machine needle 4	DOx558 Nm80 - Nm120		
安全设备 Safe setting	若有问题发生, 有紧急停止功能和由安全电路驱动的内置自动停止设备 If there are any problems, the inner setting with urgent stop function and driven by safe circuit will automatically stop the machine		
上轴马达 Upper shaft motor	AC伺服马达550W AC-servo motor 550W		
空气压力 Air pressure	主调整器 (Main regulator): 0.5 Mpa 锤压调整器 (Hammer-pressure regulator): 0.4 Mpa		
空气消耗量 Air consumption volume	43.2升/分钟 (8周/分钟) 43.2 liter/minute (8 cycles/minute)		
电源 Power supply	机头 (Machine head): \approx 120 kg / 操作盘 (Operation board): \approx 0.6 kg / 控制箱 (Control box):14.2-16.2 kg.		
重量 Weight	单相 (Single phase) 100V/200V, 三相 (Three phases) 200V/220V/380V/400V, 400VA		